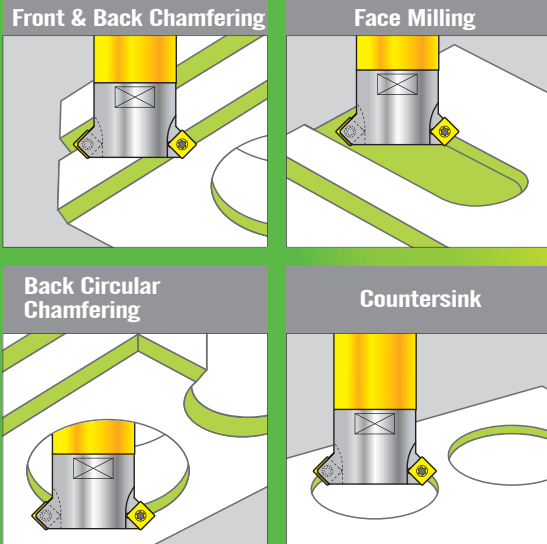


Nine⁹ Chamfer Mill Screw fit type

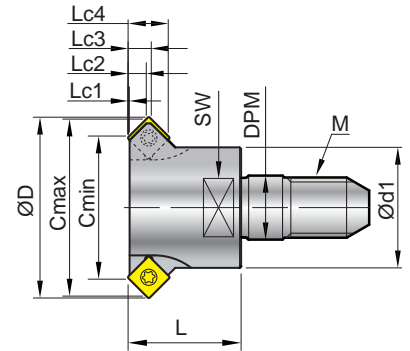
NEW



- Cost Saving**
- Time Saving**
- Highly Efficient**
- Long Tool Life**

Features

- ▶ **Modular body style**
 - Quick and easy to change system and provides chamfering flexibility.
 - Capable of extended overhangs by almost any kind of the screw-fit tool holder or extension bar in the market.
- ▶ **Ultra high speed, high feed rate**
 - Dual-relief insert and optimized coating, higher feed rates and cutting speeds can be achieved on chamfering operations.



Screw Fit Cutter

• Ød1 is same like dimension ØD of extension bar.

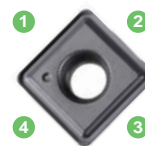
Code	Parts No.	Type	Cmin Ø	Cmax Ø	ØD	M	SW	Ød1	DPM	L	Lc1	Lc2	Lc3	Lc4	z	insert
721101	99616-CM16-M05	M05-CM16	11	16	16.15	M5	8	10	5.5	13	0.09	2.59	2.9	5.4	3	
721201	99616-CM20-M06	M06-CM20	15	20	20.15	M6	10	12	6.5	13	0.09	2.59	2.9	5.4	4	N9GX04T002
721301	99616-CM23-M08	M08-CM23	19	23.5	24	M8	14	16	8.5	15	0.16	2.41	3.08	5.33	4	
723401	99616-CM29-M10	M10-CM29	23	29	30	M10	18	20	10.5	17	0.54	3.54	4.87	7.87	4	N9GX060204

Insert

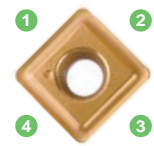
● Best ◎ Suit ○ Possible

	P Steel	M SS	K Cast Iron	N Aluminum	H Hardened
NC2032	●	○	●		◎
NC9071	○	●		●	

Code	Parts No.	Coating	Dimensions	L	S	Re
021401	N9GX04T002	NC2032		4.0	1.8	0.2
021402		NC9071				
023401	N9GX060204	NC2032		6.35	2.38	0.4
023402		NC9071				



NC2032
K20F grade



NC9071
K20F grade

Economical

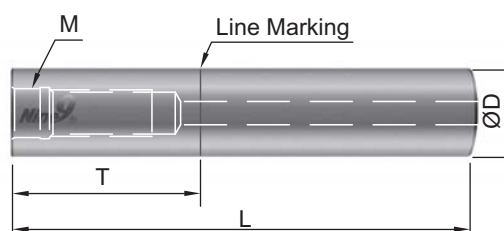
Each insert has 4 cutting edges.
Long tool life.

Extension Bar



► Steel Type >>

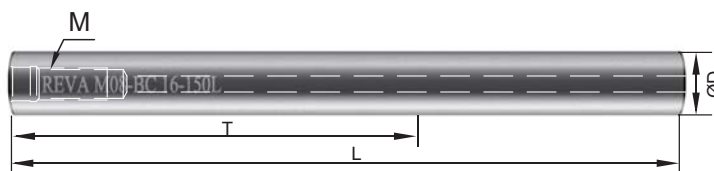
- T is the maximum overhang length.
- With internal coolant hole.



Part No.	Type	ØD	T	L	M	Assemble Torque
00-99801-10S	BC10-075M05S	10	25	75	M5xP0.8	6.5Nm
00-99801-12S	BC12-075M06S	12	25	75	M6xP1.0	11.0 Nm
00-99801-14S	BC14-090M08S	14	30	90	M8xP1.25	25.0 Nm
00-99801-16S	BC16-090M08S	16	35	90	M8xP1.25	25.0 Nm
00-99801-20S	BC20-100M10S	20	40	100	M10xP1.5	50.0 Nm

► REVA Solid Carbide Extension Bar >>

- With internal coolant hole.
- Carbide extension bar with longer tool length is available on request.



Parts No.	Type	ØD	T	L	M	Assembled Torque
0-398010-100M05	M05-BC10-100L	10	60	100	M5xP0.8	6.5 Nm
0-398012-100M06	M06-BC12-100L	12	60	100	M6xP1.0	11.0 Nm
0-398016-150M08	M08-BC16-150L	16	80	150	M8xP1.25	25.0 Nm
0-398020-200M10	M10-BC20-200L	20	100	200	M10xP1.5	50.0 Nm

Please feel free to contact us if you have any questions.